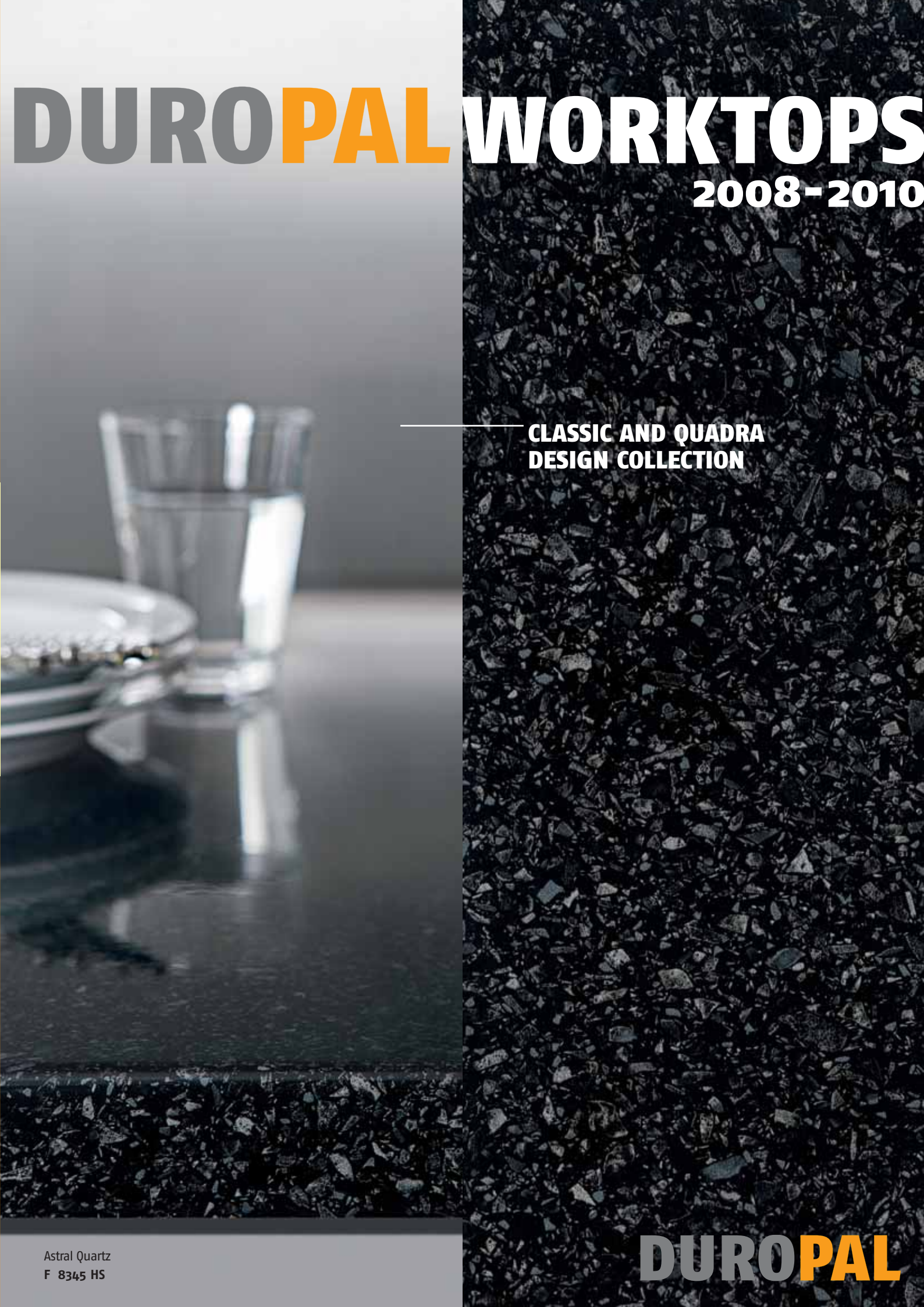
DUROPAL WORKTOPS

2008 - 2010

CLASSIC AND QUADRA DESIGN COLLECTION



Astral Quartz
F 8345 HS

DUROPAL

CLASSIC AND QUADRA DESIGN COLLECTION

Duropal... quality you can take for granted.
Duropal worktops are the perfect alternative to acrylic based, granite and stone worktops at a fraction of the price. Our comprehensive selection of decors offers opportunities from the most modern applications to the more traditional. 61 exciting decors – 23 in the popular Classic profile and 38 in the unique Quadra profile.
With Duropal you're covered from all directions...

CLASSIC PROFILE

Black Brazil
R 6216 TC

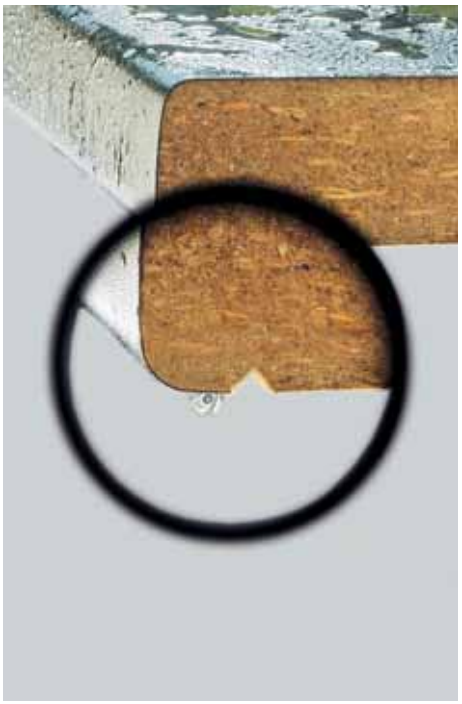
The Duropal Classic profile, long-established and highly-regarded as a consistent performer, is available in this collection in 23 colourways.
- 6 mm radius

QUADRA PROFILE

Block Walnut
R 5151 VV

The Duropal Quadra profile, fashionable yet tried and tested, offers you unique product features and is available in this collection in 38 colourways.
- 3 mm radius

SPECIAL SEAL



All Duropal worktops with both Classic and Quadra Profile come with a unique seal designed to ensure a lifetime of protection against moisture and steam.

HPL Surface
Duropal worktops are surfaced with genuine high pressure laminate guaranteed to BS/EN 438; hardwearing and easy to clean.

Glueline
Guaranteed moisture and heat resistant to BS/EN 204.

Postformed Edge
The profiled front edge of Duropal worktops is designed to prevent liquid spills finding their way into drawers and cupboards.

As a large consumer of chipboard, we ensure that all our material carries the PEFC certification, guaranteeing that it comes from properly environmentally managed and sustainable sources. We have also achieved independent PEFC accreditation to provide surety for 'chain of custody'.

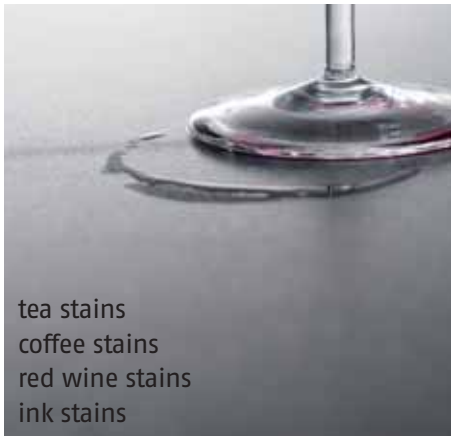
DIN EN ISO 9001 + ISO 14001 CERTIFIED

GOLD AWARD FOR PRODUCT EXCELLENCE FIRA

DUROPAL WORKTOPS – RESISTANT TO...*

Melamine resin is the hardest of all synthetically produced organic materials. This is the reason for the high scratch and wear resistance of HPL. The high impact resistance of the material is due to the elasticity of phenolic resin. These properties also explain the high resistance of HPL to chemicals and heat. Burning a cigarette on the surface of HPL is one of the quality tests specified in BS/EN 438, which also determines all the other qualities important for the user. However, the bottoms of saucepans and ovenware can become extremely hot and we recommend using a protective pad.

* Conforming to BS/EN 438



CLEANING AND CARE INSTRUCTIONS

There's nothing easier than cleaning and caring for Duropal Worktops.
A major advantage of Duropal Worktops is that the HPL surface makes cleaning so simple. Usually a moist cloth is sufficient, but use washing-up liquid to get rid of any grease. Stubborn dirt can be removed with an organic solvent such as methylated spirits or alcohol. Brushes with hard bristles (but not wire brushes) may also be used.

Light stains/dirt:	Cleaning method:
	dry or damp paper towels, a cloth or sponge.
Normal stains/dirt:	**Cleaning method:**
e.g. fat, oil and dirt particles, fingermarks, lime deposits, rust, juice, coffee, tea, wax, blood, universal marker, etc.	cloth or soft nylon brush and washing powder, soft soap, toilet soap or washing-up liquid. If necessary, leave for a while and then rinse thoroughly with clean water.
Heavy stains/dirt:	**Cleaning method:**
e.g. discolouration through long exposure to tea, coffee, fruit juice, etc.	with washing powder or household bleach (but do not repeat too often)
e.g. lead pencil, felt-tip pens, marker and ball-point pens, lipstick, crayons, wax, shoe polish, nicotine, nail varnish.	with an organic solvent such as acetone (nail varnish remover), methylated spirits, petroleum spirit, perchloroethene. Read the manufacturer's instructions carefully!
e.g. paint (water or solvent based paints, two-component paints, spray paints), varnish stains, printing ink	with water or an organic solvent. Remove two-component paints immediately.
e.g. adhesives (water-based, dispersion)	with water or organic solvent
e.g. two-component adhesives, urea resin, melamine, phenolic resin	remove immediately. Do not allow to harden!

Please do not cut or chop directly on the worktop surface – always use a chopping board or worktop saver.
Always place hot pans, ovenware and irons on a trivet or protective pad to protect the surface from the intense heat which can cause damage to the worktop if placed directly on the surface.
The use of abrasive cleaners and pads, corrosive or aggressive cleaning agents should be avoided as they will have a detrimental effect on the worktop surface.
The use of PVC aprons may possibly affect the durability of the HPL on the post-formed edge of worktops. This could lead to premature wear in high traffic work areas such as in front of the sink and hob.
Kettles, coffee machines, fryers and any other heat or damp source should not be positioned directly over worktop joints. Constant changes in temperature could cause the joint to move and eventually fail.
Cuts and scratches will be noticeable on dark decors and gloss finishes.

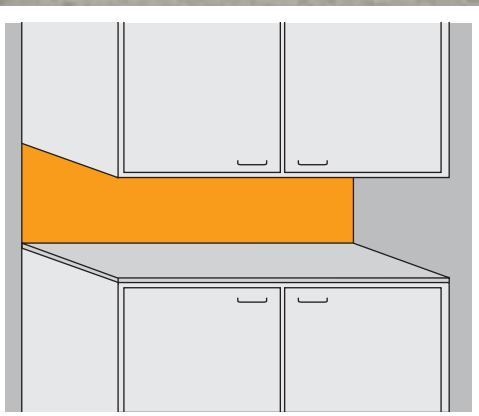
Dune
R 6507 MS

HPL BACK PANELS

High Pressure Laminate (HPL) Back Panels
The sheets are manufactured to meet the stringent requirements of DIN EN438 and ISO 4586, Part 1. Duropal HPL-Solid is manufactured from several high-grade paper layers impregnated with artificial resins and laminated under high pressure at controlled temperatures.
Duropal High Pressure Laminate (HPL) Back Panels are an interesting and hygienic alternative to tiling. 18 matching decors plus 1 additional real metallic option (M 9510 SM – not available as a Duropal worktop) in the following sizes:

- 4,100 x 650 x 6mm nominal (black core)
- 2,050 x 1,300 x 6mm nominal (black core)

* For installation behind hobs, check with hob manufacturer's fitting instructions to ensure suitability and distance requirements are met.



Crystal White
U 1026 MS
Quadra

Glacial Storm
R 6480 MS
Quadra

Desert Sand
R 6460 MS
Quadra

Dune
R 6507 MS
Quadra

Caldera Marble
R 6211 TC
Classic

Light Marble
R 6254 TC
Classic

Jura Marble
R 6442 TC
Quadra

Beige Neuzeit Stone
F 7512 TC
Classic

Travertine
R 6245 PF
Quadra

White Beech Parquet
R 5336 VV
Classic

White Beech
R 5320 TR
Classic

Natural Bamboo
R 5803 VV
Quadra

Light Tuscan Olive
R 5619 VV
Quadra

Natural Oak Block
R 4101 VV
Quadra

Ikebana Wood
R 5807 VV
Quadra

Block Walnut
R 5151 VV
Quadra

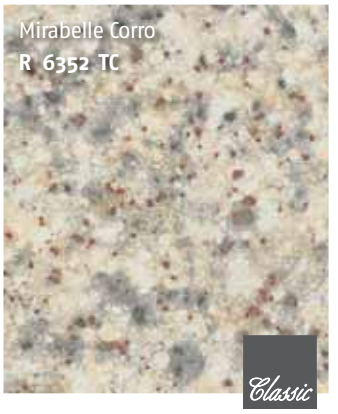
Plum Butcherblock
R 5638 VV
Quadra

Harvard Oak Block
R 4210 VV
Quadra

Woodmix Block
R 5989 VV
Quadra

Mocha Bamboo
R 5804 VV
Quadra

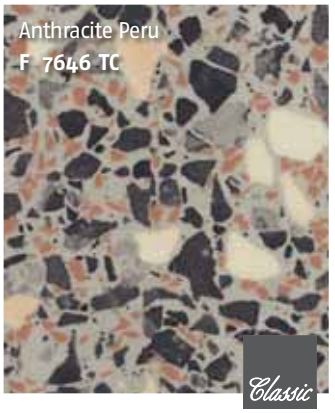
Taurus Sand (Gloss)
R 6482 HS
Classic


Mirabelle Corro
R 6352 TC
Classic

Beige Orion
F 8331 PF
Quadra

Belluno Granite
R 6284 TC
Classic

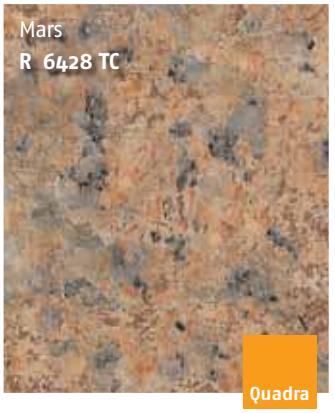
Plum Butcherblock
R 5638 VV


Anthracite Peru
F 7646 TC
Classic

Blue Himalaya
R 6412 TC
Classic

Venetian Granite
R 6465 TC
Quadra

Green-Black-Copper
Neuzeit Stone
F 7515 TC
Classic


Mars
R 6428 TC
Quadra

Sandstone
R 6489 TC
Quadra

Sienna Granite (Gloss)
R 6277 HS
Quadra

Sienna Granite
R 6277 TC
Quadra

Brown Sahara
R 6457 VV
Quadra

Verona Granite (Gloss)
R 6278 HS
Quadra

Tuscan Granite (Gloss)
R 6484 HS
Classic

Green Polar Granite
R 6289 TC
Classic

Brushed Aluminium
F 8110 VV
Quadra

Metallic Polaris
F 7205 MP
Quadra

Grey Limestone
R 6423 TC
Classic

Black Limestone
R 6424 TC
Classic

Grey Myriade
F 8192 PF
Classic

Pumice
R 6479 TC
Quadra

Corn
F 7919 TC
Classic

Dark Anthracite Fino
F 7684 TC
Classic

Crystal Black
R 6213 TC
Classic

Astral Quartz (Gloss)
F 8345 HS
Quadra

Star Black (Gloss)
F 7407 HS
Classic

Black Brazil (Gloss)
R 6216 HS
Classic

Welsh Slate
R 6487 PF
Quadra

Astral Quartz
F 8345 TC
Quadra

Star Black
F 7407 TC
Quadra

Black Brazil
R 6216 TC
Classic

Black Myriade
F 8194 PF
Classic

24-HOUR SERVICE

Samples available round the clock

Phone	01625 660 410
Sample Line	01625 660 411
Fax	01625 617 301

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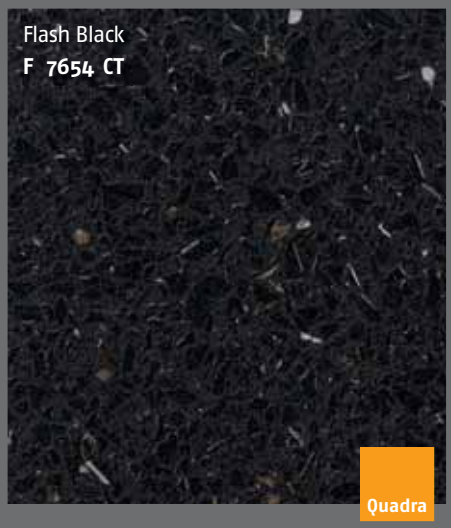
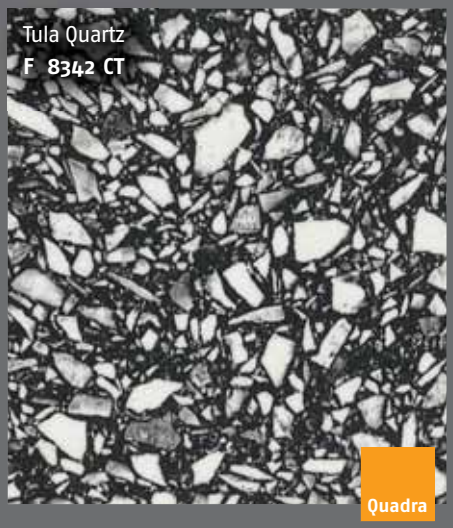
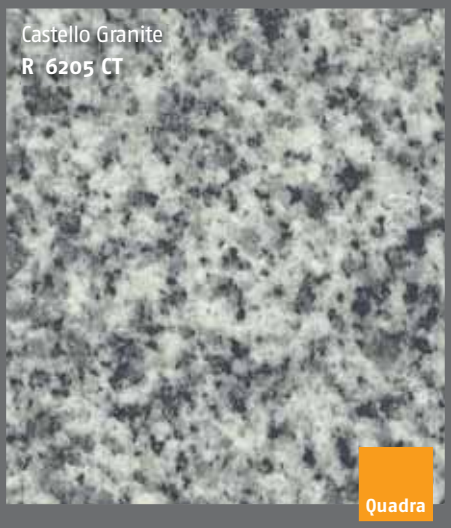
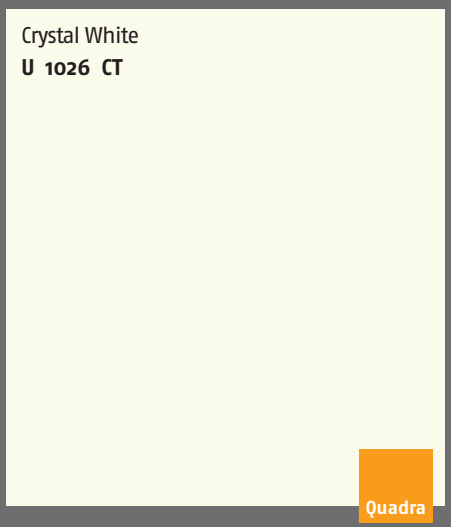
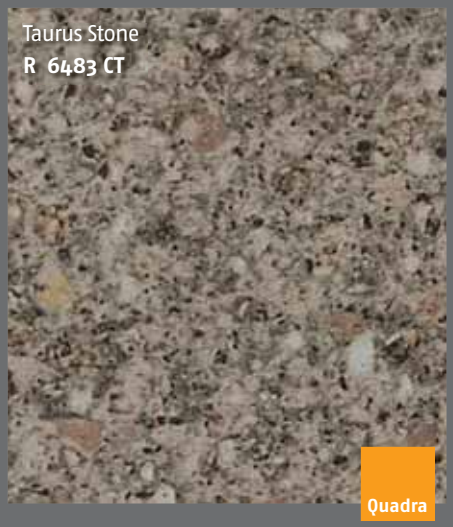






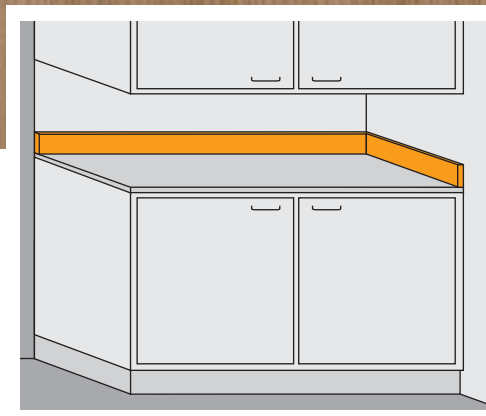
CRYSTAL STONE COLLECTION





Tuscan Granite
R 6484 CT

HPL UPSTANDS



High Pressure Laminate (HPL) Upstands
Surfaced in genuine Duropal high pressure laminate produced with P3 moisture-resistant chipboard core and available to match all 61 decors in the following size:

- 4,100 x 120 x 19mm nominal, 3mm postformed radius

An ideal finishing touch for your Duropal high pressure laminate worktops offering another cost-efficient and hygienic alternative to tiling.

* Whilst our Duropal hpl upstands are produced using P3 moisture-resistant chipboard, please ensure that due care is taken to correctly seal the product to prevent moisture ingress.

AVAILABILITY CHART

Decor no.	Decor name		HPL back panels	HPL upstands
U 1026 CT	Crystal White	Quadra		■
U 1026 MS	Crystal White	Quadra	■	■
R 4101 VV	Natural Oak Block	Quadra		■
R 4210 VV	Harvard Oak Block	Quadra		■
R 5151 VV	Block Walnut	Quadra		■
R 5320 TR	White Beech	Classic		■
R 5336 VV	White Beech Parquet	Classic		■
R 5619 VV	Light Tuscan Olive	Quadra		■
R 5638 VV	Plum Butcherblock	Quadra		■
R 5803 VV	Natural Bamboo	Quadra		■
R 5804 VV	Mocha Bamboo	Quadra		■
R 5807 VV	Ikebana Wood	Quadra		■
R 5989 VV	Woodmix Block	Quadra		■
R 6205 CT	Castello Granite	Quadra		■
R 6211 TC	Caldera Marble	Classic		■
R 6213 TC	Crystal Black	Classic	■	■
R 6216 HS	Black Brazil (Gloss)	Classic	■	■
R 6216 TC	Black Brazil	Classic	■	■
R 6245 PF	Travertine	Quadra		■
R 6254 TC	Light Marble	Classic		■
R 6277 HS	Sienna Granite (Gloss)	Quadra		■
R 6277 TC	Sienna Granite	Quadra		■
R 6278 HS	Verona Granite (Gloss)	Quadra		■
R 6284 TC	Belluno Granite	Classic		■
R 6289 TC	Green Polar Granite	Classic		■
R 6352 TC	Mirabelle Corro	Classic		■
R 6412 TC	Blue Himalaya	Classic		■
R 6423 TC	Grey Limestone	Classic	■	■
R 6424 TC	Black Limestone	Classic	■	■
R 6428 TC	Mars	Quadra	■	■
R 6442 TC	Jura Marble	Quadra		■

Decor no.	Decor name		HPL back panels	HPL upstands
R 6457 VV	Brown Sahara	Quadra		■
R 6460 MS	Desert Sand	Quadra	■	■
R 6465 TC	Venetian Granite	Quadra		■
R 6479 TC	Pumice	Quadra		■
R 6480 MS	Glacial Storm	Quadra	■	■
R 6482 HS	Taurus Sand (Gloss)	Classic		■
R 6482 CT	Taurus Sand	Quadra		■
R 6483 CT	Taurus Stone	Quadra		■
R 6484 HS	Tuscan Granite (Gloss)	Classic	■	■
R 6484 CT	Tuscan Granite	Quadra		■
R 6487 PF	Welsh Slate	Quadra	■	■
R 6489 TC	Sandstone	Quadra		■
R 6507 MS	Dune	Quadra	■	■
F 7205 MP	Metallic Polaris	Quadra	■	■
F 7407 HS	Star Black (Gloss)	Classic	■	■
F 7407 TC	Star Black	Quadra	■	■
F 7512 TC	Beige Neuzeit Stone	Classic		■
F 7515 TC	Green-Black-Copper Neuzeit Stone	Classic		■
F 7646 TC	Anthracite Peru	Classic		■
F 7654 CT	Flash Black	Quadra		■
F 7655 CT	Quartz Stone	Quadra		■
F 7684 TC	Dark Anthracite Fino	Classic		■
F 7919 TC	Corn	Classic		■
F 8110 VV	Brushed Aluminium	Quadra	■	■
F 8192 PF	Grey Myriade	Classic		■
F 8194 PF	Black Myriade	Classic		■
F 8331 PF	Beige Orion	Quadra		■
F 8342 CT	Tula Quartz	Quadra		■
F 8345 HS	Astral Quartz (Gloss)	Quadra	■	■
F 8345 TC	Astral Quartz	Quadra	■	■
M 9510 SM	Brushed Aluminium - Back Panel Only		■	

Black Brazil
R 6216 TC

Surface textures: Trevista (TR), Top Face (TC), Enhanced High Gloss (HS), Top Velvet (VV), Miniperl (MP), Perfect Finish (PF), Enhanced Semi Matt (MS), Crystal Stone (CT)

24-HOUR SERVICE

Samples available round the clock

Phone 01625 660 410
Sample Line 01625 660 411
Fax 01625 617 301

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TECHNICAL DETAILS

WORKTOPS

Length	Thickness	Width
4,100 mm	40 mm	600 mm postformed one long edge
4,100 mm	40 mm	670 mm postformed both long edges
4,100 mm	40 mm	900 mm postformed both long edges

HPL BACK PANELS

Length	Thickness	Width
4,100 mm	6 mm nominal	650 mm
2,050 mm	6 mm nominal	1,300 mm

HPL UPSTANDS

Length	Thickness	Width
4,100 mm	19 mm nominal	120 mm

Enhanced High Gloss (HS)
HS is a fashionable yet enhanced performance gloss finish designed to both complement the effect of the decor and provide improved abrasion resistance when compared to standard gloss finishes. All gloss surface finishes will scratch, and will also show scratches more easily. Additional care should be taken accordingly in both installation and use.

Enhanced Semi Matt (MS)
The MS texture is an enhanced performance matt finish, which provides improved abrasion resistance compared to standard matt surfaces, and fully complements the natural appearance of both stone and composite reproductions.

Crystal Stone (CT)
CT is a new surface texture especially suitable for both plain colour and stone reproduction decors. Whilst offering both the feel and optical effect of a natural stone surface, the product retains the usual high performance characteristics of a Duropal worktop.

Block Walnut
R 5151 VV

03/09 · P08 5342 · Errors and omissions excepted · www.mediahaus.de

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Remember to use our 24-hour A5 sample service

Only original samples can give a realistic impression of colours, designs and surface finishes.
It is recommended that you ask to see actual samples prior to making your final selection.

Your Duropal supplier

PFLEIDERER INDUSTRIE LIMITED

Oakfield House
Springwood Way
Tytherington Business Park
Macclesfield
Cheshire SK10 2XA

Phone 01625 660 410
Sample Line 01625 660 411
Fax 01625 617 301

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