

DUROPALWORKTOPS

2011-2013



CLASSIC AND QUADRA
DESIGN COLLECTION



R 6052 FG
Brown Ottawa

DUROPAL

QUALITY YOU CAN TAKE FOR GRANTED

Duropol worktops are the perfect alternative to acrylic based, granite and stone worktops at a fraction of the price. Our comprehensive selection of decors offers opportunities from the most modern applications to the more traditional. 61 exciting decors – 43 in the unique Quadra profile and 18 in the popular Classic profile.

With Duropol you're covered from all directions ...

CLASSIC PROFILE



The Duropol Classic profile, long-established and highly-regarded as a consistent performer, is available in this collection in 18 colourways.
– 6 mm radius

QUADRA PROFILE



The Duropol Quadra profile, fashionable yet tried and tested, offers you unique product features and is available in this collection in 43 colourways.
– 3 mm radius

SPECIAL SEAL



All Duropol worktops with both Classic and Quadra profiles come with a unique seal designed to ensure a lifetime of protection against moisture and steam.

HPL SURFACE

Duropol worktops are surfaced with genuine high-pressure laminate guaranteed to BS/EN 438; hardwearing and easy to clean.

GLUELINE

Guaranteed moisture and heat resistant to BS/EN 204.

POSTFORMED EDGE

The profiled front edge of Duropol worktops is designed to prevent liquid spills finding their way into drawers and cupboards.

CERTIFIED TO THE HIGHEST STANDARDS

As a large consumer of chipboard, we ensure that all our material carries the PEFC certification, guaranteeing that it comes from properly environmentally managed and sustainable sources. We have also achieved independent PEFC accreditation to provide surety for 'chain of custody'.



DUROPAL WORKTOPS — HIGHLY RESISTANT TO...*

Melamine resin is the hardest of all synthetically produced organic materials. This is the reason for the high scratch and wear resistance of Duropal-HPL. The high impact resistance of the material is due to the elasticity of phenolic resin. These properties also explain the high resistance of HPL to chemicals and heat. Burning a cigarette on the surface of HPL is one of the quality tests specified in BS/EN 438, which also determines all the other qualities important for the user. However, the bottoms of saucepans and ovenware can become extremely hot and we recommend using a protective pad.

* Conforming to BS/EN 438



CLEANING AND CARE INSTRUCTIONS

There's nothing easier than cleaning and caring for Duropal Worktops.

A major advantage of Duropal Worktops is that the HPL surface makes cleaning so simple. Usually a moist cloth is sufficient, but use washing-up liquid to get rid of any grease. Stubborn dirt can be removed with an organic solvent such as methylated spirits or alcohol. Brushes with hard bristles (but not wire brushes) may also be used.

Light stains/dirt	Cleaning method
	dry or damp paper towels, a cloth or sponge
Normal stains/dirt	Cleaning method
e.g. fat, oil and dirt particles, fingermarks, lime deposits, rust, juice, coffee, tea, wax, blood, universal marker, etc.	cloth or soft nylon brush and washing powder, soft soap, toilet soap or washing-up liquid. If necessary, leave for a while and then rinse thoroughly with clean water.
Heavy stains/dirt	Cleaning method
e.g. discolouration through long exposure to tea, coffee, fruit juice, etc.	with washing powder or household bleach (but do not repeat too often)
e.g. lead pencil, felt-tip pens, marker and ball-point pens, lipstick, crayons, wax, shoe polish, nicotine, nail varnish.	with an organic solvent such as acetone (nail varnish remover), methylated spirits, petroleum spirit, perchloroethene. Read the manufacturer's instructions carefully!
e.g. paint (water or solvent based paints, two-component paints, spray paints), varnish stains, printing ink	with water or an organic solvent. Remove two-component paints immediately.
e.g. adhesives (water-based, dispersion)	with water or organic solvent
e.g. two-component adhesives, urea resin, melamine, phenolic resin	remove immediately. Do not allow to harden!

Please do not cut or chop directly on the worktop surface – always use a chopping board or worktop saver.

Always place hot pans, ovenware and irons on a trivet or protective pad to protect the surface from the intense heat which can cause damage to the worktop if placed directly on the surface. The use of abrasive cleaners and pads, corrosive or aggressive cleaning agents should be avoided as they will have a detrimental effect on the worktop surface.

The use of PVC aprons may possibly affect the durability of the HPL on the post-formed edge of worktops. This could lead to premature wear in high traffic work areas such as in front of the sink and hob.

Kettles, coffee machines, fryers and any other heat or damp source should not be positioned directly over worktop joints. Constant changes in temperature could cause the joint to move and eventually fail.

Cuts and scratches will be noticeable on dark decors and gloss finishes.

HPL MDF BACK PANELS



Trasimeno Basalt
R 6497 MS

HPL MDF Back Panels

Consisting of an 8 mm E1 medium density fibreboard (MDF) core surfaced with genuine Duropal high-pressure laminate manufactured to DIN-EN 438. Available to match all 61 decors plus 1 real metallic option (M 9510 SM - not available as a worktop) in the following sizes:

Worktop Decors

4,100 x 640 x 9.2 mm nominal (8 mm MDF core)

2,050 x 1,300 x 9.2 mm nominal (8 mm MDF core)

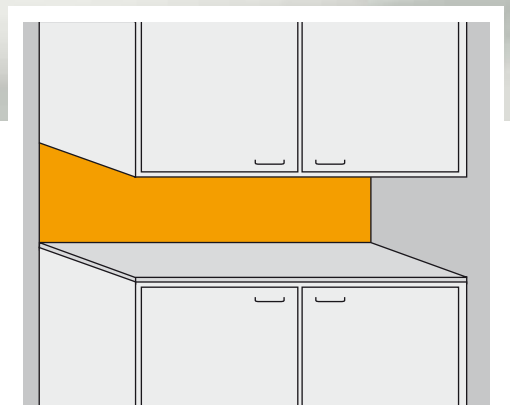
M 9510 SM

4,100 x 640 x 9.6 mm nominal (8 mm MDF core)

2,050 x 1,300 x 9.6 mm nominal (8 mm MDF core)

Please ensure that due care is taken to correctly seal the product to prevent moisture ingress.

* For installation behind hobs, check with hob manufacturer's fitting instructions to ensure that suitability and distance requirements are met.



HPL UPSTANDS



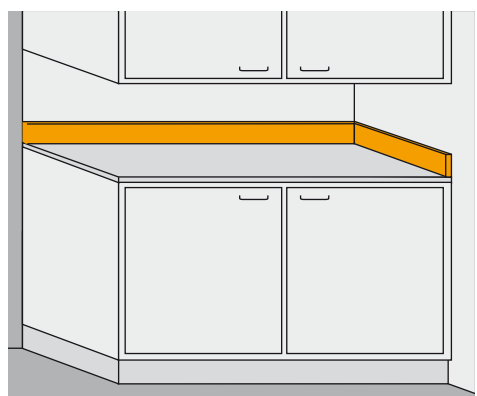
Roma Marble (Gloss)
R 6499 HS

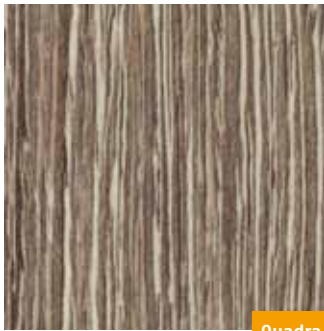


HPL Upstands

Surfaced in genuine Duropal high-pressure laminate produced with P3 moisture-resistant chipboard core and available to match all 61 decors in the following size:
4,100 x 120 x 19 mm nominal,
3 mm postformed radius

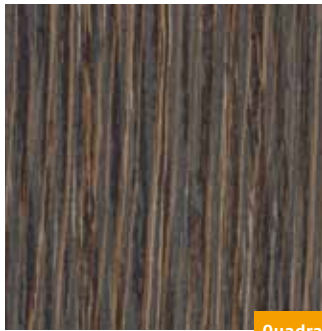
An ideal finishing touch for your Duropal high-pressure laminate worktops offering another cost-efficient and hygienic alternative to tiling.
* Whilst our Duropal hpl upstands are produced using P3 moisture-resistant chipboard, please ensure that due care is taken to correctly seal the product to prevent moisture ingress.





Clay Sangha Wenge
R 5612 RU

Quadra



Natural Sangha Wenge
R 5613 RU

Quadra



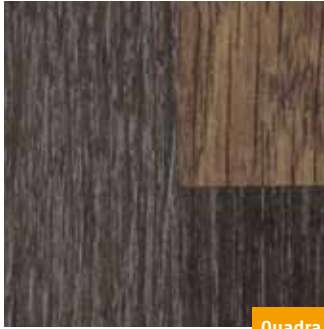
Chapel Oak
R 4282 FG

Quadra



Dark Mountain Oak
R 4371 FG

Quadra

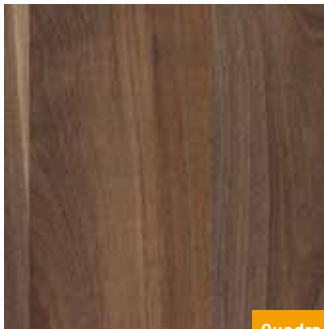


Harvard Oak Block
R 4210 VV

Quadra

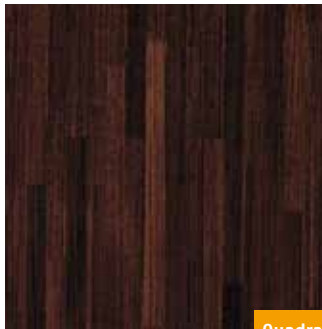


Chapel Oak
R 4282 FG



Plum Butcherblock
R 5638 VV

Quadra



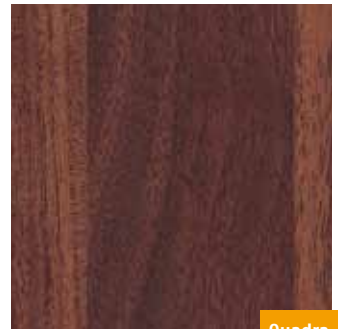
Mocha Bamboo
R 5804 WV

Quadra



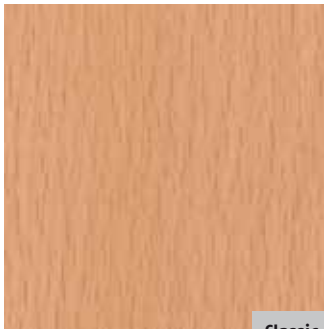
Ikebana Wood
R 5807 VV

Quadra



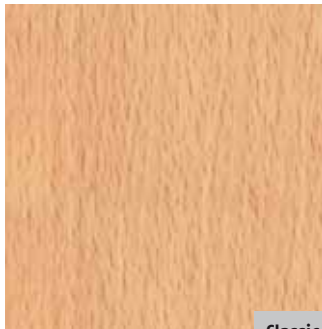
Woodmix Block
R 5989 VV

Quadra



White Beech
R 5320 TR

Classic



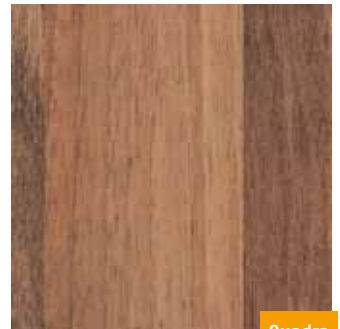
White Beech Parquet
R 5336 WV

Classic



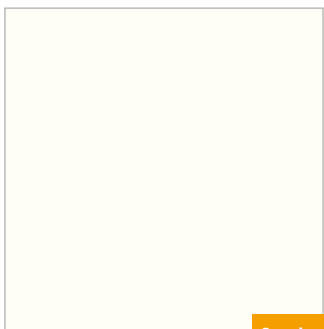
Natural Oak Block
R 4101 VV

Quadra



Block Walnut
R 5151 VV

Quadra



Crystal White
U 1026 MS

Quadra



Glacial Storm
R 6480 MS

Quadra



Desert Sand
R 6460 MS

Quadra



Dune
R 6507 MS

Quadra



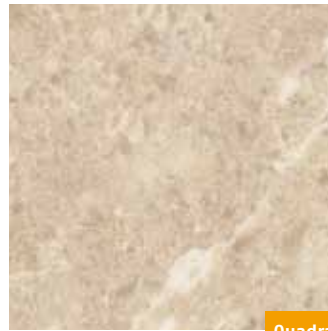
Caldera Marble
R 6211 TC

Classic



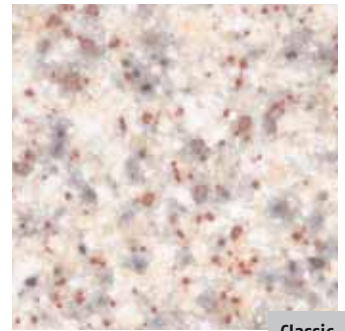
Light Marble
R 6254 TC

Classic



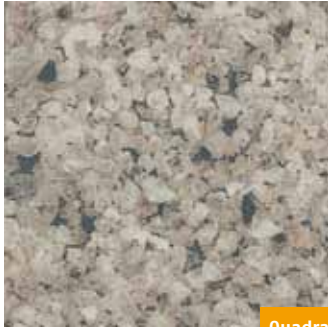
Jura Marble
R 6442 TC

Quadra



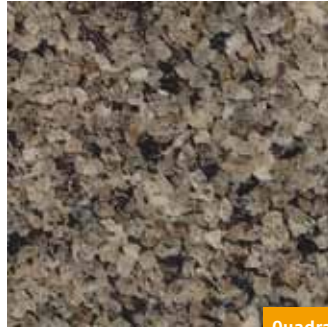
Mirabelle Corro
R 6352 TC

Classic



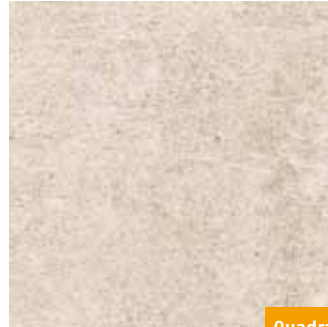
Grey Ottawa
R 6050 FG

Quadra



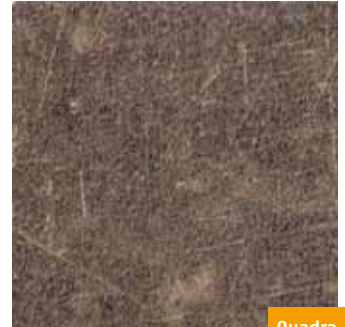
Brown Ottawa
R 6052 FG

Quadra



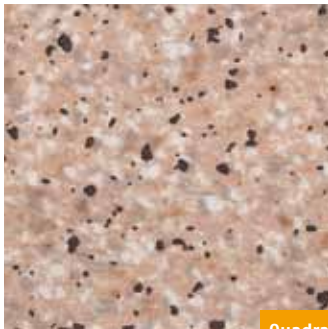
Cream Belmont
R 6059 FG

Quadra



Brown Belmont
R 6061 FG

Quadra



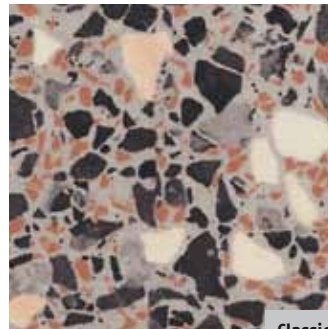
Beige Orion
F 8331 PF

Quadra



Belluno Granite
R 6284 TC

Classic



Anthracite Peru
F 7646 TC

Classic



Venetian Granite
R 6465 TC

Quadra



Sienna Granite
R 6277 TC

Quadra



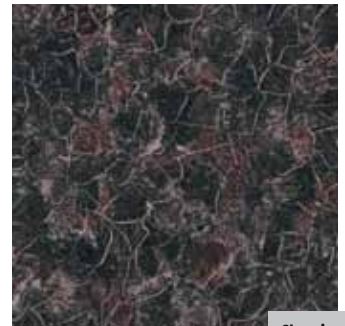
Sienna Granite (Gloss)
R 6277 HS

Quadra



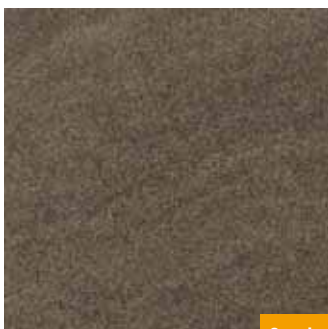
Tuscan Granite (Gloss)
R 6484 HS

Classic



Green-Black-Copper
Neuzet Stone F 7515 TC

Classic



Brown Sahara
R 6457 W

Quadra

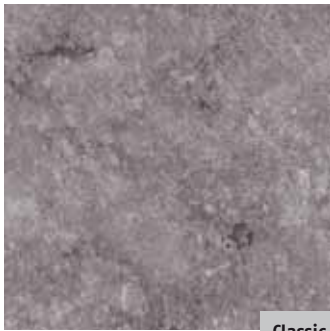


**24-HOUR
SERVICE**

Samples available round the clock

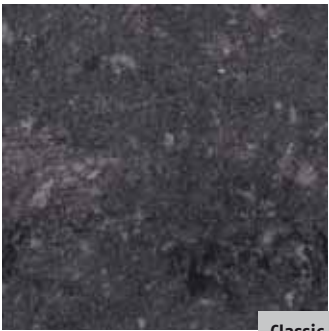
Phone 01625 660 410
Sample Line 01625 660 411
Fax 01625 617 301

www.duropal.co.uk



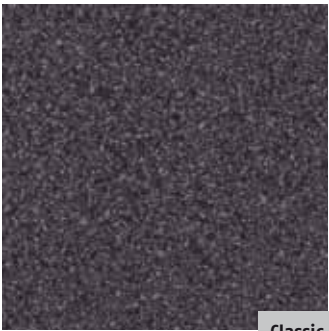
Grey Limestone
R 6423 TC

Classic



Black Limestone
R 6424 TC

Classic



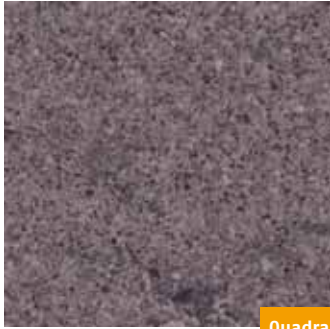
Dark Anthracite Fino
F 7684 TC

Classic



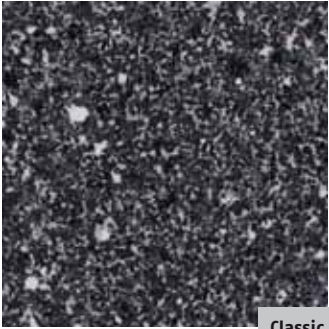
Brushed Aluminium
F 8110 W

Quadra



Pumice
R 6479 TC

Quadra



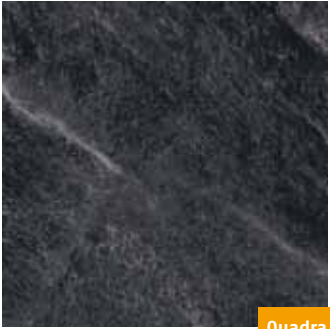
Corn
F 7919 TC

Classic



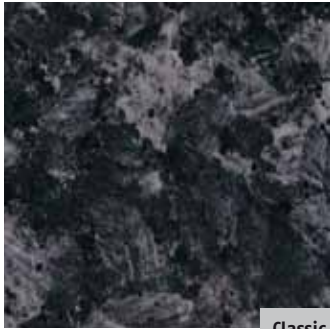
Trasimeno Basalt
R 6497 MS

Quadra



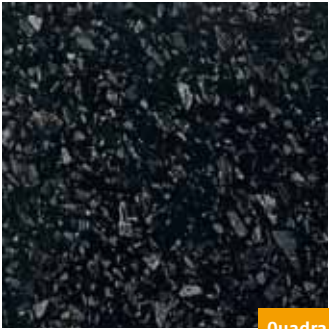
Welsh Slate
R 6487 PF

Quadra



Crystal Black
R 6213 TC

Classic



Astral Quartz (Gloss)
F 8345 HS

Quadra



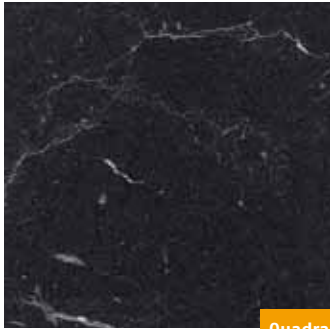
Star Black (Gloss)
F 7407 HS

Classic



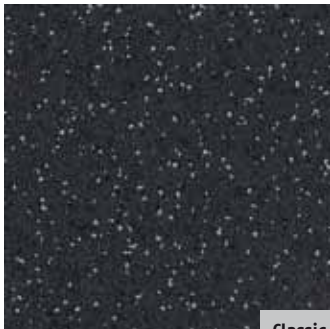
Black Brazil (Gloss)
R 6216 HS

Classic



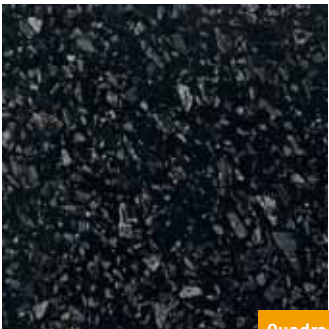
Roma Marble (Gloss)
R 6499 HS

Quadra



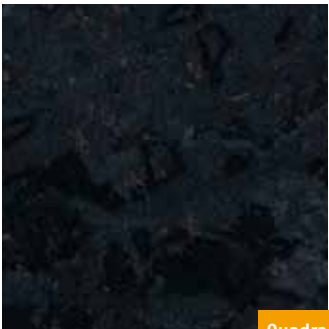
Black Myriade
F 8194 PF

Classic



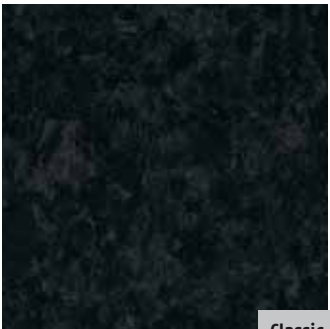
Astral Quartz
F 8345 TC

Quadra



Star Black
F 7407 TC

Quadra



Black Brazil
R 6216 TC

Classic



Ipanema White
R 6265 CT

CRYSTAL STONE COLLECTION



Natural Messina
R 6461 CT

Quadra



Antique Messina
R 6462 CT

Quadra



Taurus Sand
R 6482 CT

Quadra



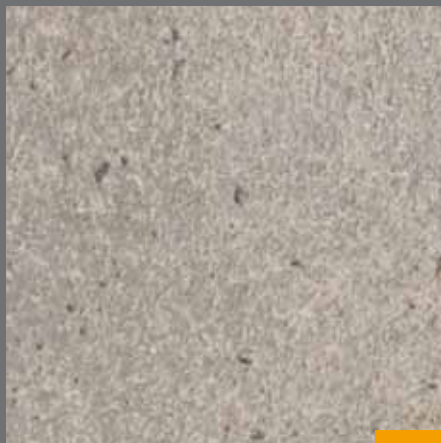
Taurus Stone
R 6483 CT

Quadra



Ipanema White
R 6265 CT

Quadra



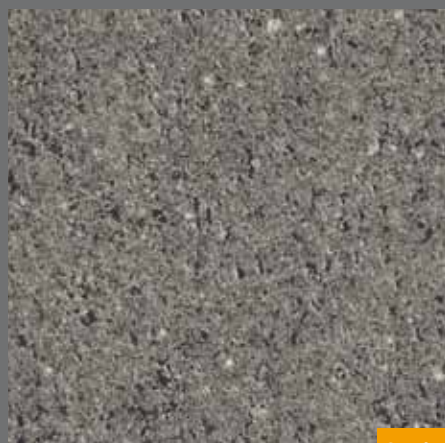
Santorini
R 6451 CT

Quadra



Tuscan Granite
R 6484 CT

Quadra



Ipanema Grey
R 6267 CT

Quadra



Flash Black
F 7654 CT

Quadra




Quartz Stone
F 7655 CT


Quadra

AVAILABILITY CHART

Decor no.	Decor name		HPL MDF back panels	HPL upstands	Decor no.	Decor name		HPL MDF back panels	HPL upstands
U 1026 MS	Crystal White	Quadra	■	■	R 6442 TC	Jura Marble	Quadra	■	■
R 4101 VV	Natural Oak Block	Quadra	■	■	R 6451 CT	Santorini	Quadra	■	■
R 4210 VV	Harvard Oak Block	Quadra	■	■	R 6457 VV	Brown Sahara	Quadra	■	■
R 4282 FG	Chapel Oak	Quadra	■	■	R 6460 MS	Desert Sand	Quadra	■	■
R 4371 FG	Dark Mountain Oak	Quadra	■	■	R 6461 CT	Natural Messina	Quadra	■	■
R 5151 VV	Block Walnut	Quadra	■	■	R 6462 CT	Antique Messina	Quadra	■	■
R 5320 TR	White Beech	Classic	■	■	R 6465 TC	Venetian Granite	Quadra	■	■
R 5336 VV	White Beech Parquet	Classic	■	■	R 6479 TC	Pumice	Quadra	■	■
R 5612 RU	Clay Sangha Wenge	Quadra	■	■	R 6480 MS	Glacial Storm	Quadra	■	■
R 5613 RU	Natural Sangha Wenge	Quadra	■	■	R 6482 CT	Taurus Sand	Quadra	■	■
R 5638 VV	Plum Butcherblock	Quadra	■	■	R 6483 CT	Taurus Stone	Quadra	■	■
R 5804 VV	Mocha Bamboo	Quadra	■	■	R 6484 HS	Tuscan Granite (Gloss)	Classic	■	■
R 5807 VV	Ikebana Wood	Quadra	■	■	R 6484 CT	Tuscan Granite	Quadra	■	■
R 5989 VV	Woodmix Block	Quadra	■	■	R 6487 PF	Welsh Slate	Quadra	■	■
R 6050 FG	Grey Ottawa	Quadra	■	■	R 6497 MS	Trasimeno Basalt	Quadra	■	■
R 6052 FG	Brown Ottawa	Quadra	■	■	R 6499 HS	Roma Marble (Gloss)	Quadra	■	■
R 6059 FG	Cream Belmont	Quadra	■	■	R 6507 MS	Dune	Quadra	■	■
R 6061 FG	Brown Belmont	Quadra	■	■	F 7407 HS	Star Black (Gloss)	Classic	■	■
R 6211 TC	Caldera Marble	Classic	■	■	F 7407 TC	Star Black	Quadra	■	■
R 6213 TC	Crystal Black	Classic	■	■	F 7515 TC	Green-Black-Copper Neuzeit Stone	Classic	■	■
R 6216 HS	Black Brazil (Gloss)	Classic	■	■	F 7646 TC	Anthracite Peru	Classic	■	■
R 6216 TC	Black Brazil	Classic	■	■	F 7654 CT	Flash Black	Quadra	■	■
R 6254 TC	Light Marble	Classic	■	■	F 7655 CT	Quartz Stone	Quadra	■	■
R 6265 CT	Ipanema White	Quadra	■	■	F 7684 TC	Dark Anthracite Fino	Classic	■	■
R 6267 CT	Ipanema Grey	Quadra	■	■	F 7919 TC	Corn	Classic	■	■
R 6277 HS	Sienna Granite (Gloss)	Quadra	■	■	F 8110 VV	Brushed Aluminium	Quadra	■	■
R 6277 TC	Sienna Granite	Quadra	■	■	F 8194 PF	Black Myriade	Classic	■	■
R 6284 TC	Belluno Granite	Classic	■	■	F 8331 PF	Beige Orion	Quadra	■	■
R 6352 TC	Mirabelle Corro	Classic	■	■	F 8345 HS	Astral Quartz (Gloss)	Quadra	■	■
R 6423 TC	Grey Limestone	Classic	■	■	F 8345 TC	Astral Quartz	Quadra	■	■
R 6424 TC	Black Limestone	Classic	■	■					
					M 9510 SM	Brushed Aluminium – Back Panel Only		■	



Clay Sangha Wenge
R 5612 RU



24-HOUR SERVICE
Samples available round the clock
Phone 01625 660 410
Sample Line 01625 660 411
Fax 01625 617 301

WWW.DUROPAL.CO.UK

WORKTOPS

Length	Thickness	Width
4,100 mm	40 mm	600 mm postformed one long edge
4,100 mm	40 mm	670 mm postformed both long edges
4,100 mm	40 mm	900 mm postformed both long edges

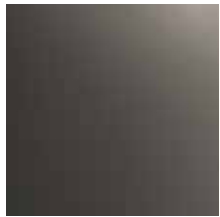
HPL MDF BACK PANELS

Length	Thickness	Width
4,100 mm	9.2 mm nominal	640 mm
2,050 mm	9.2 mm nominal	1,300 mm
4,100 mm	9.6 mm nominal (M 9510 SM)	640 mm
2,050 mm	9.6 mm nominal (M 9510 SM)	1,300 mm

HPL UPSTANDS

Length	Thickness	Width
4,100 mm	19 mm nominal	120 mm

SURFACE TEXTURES



Enhanced Semi Matt

MS

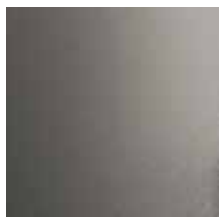
This surface is distinguished by its pleasantly natural feel.



Trevista

TR

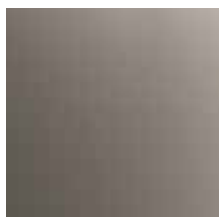
Strong, directional wooden pores. For horizontal and vertical applications.



Top Face

TC

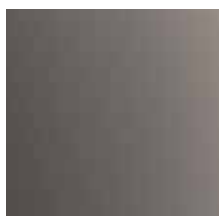
Universally applicable neutral and ideal surface. TC is a classic for worktops as this surface is particularly resistant to fingerprints.



Top Velvet

VV

Elegantly matt, smooth and fine structure, sensitive design. Recommended for horizontal and vertical applications.



Perfect Finish

PF

Ultra-fine non-directional structure. Refractive light effect. For both horizontal and vertical applications.



Fine Grain

FG

Fine Grain has a fine texture and evokes an association with ceramics and stoneware. Wood becomes tangible, gets a softer feel and a natural impression. The visual matt appearance is supported by its tactile appeal.



Rustica

RU

Looks and feels like brushed wood with a gloss-matt effect. It addresses the current trend for strong and distinctive surfaces. The surface texture is parallel without pronounced wood figures, knots, etc.



Enhanced High Gloss

HS

HS is a fashionable yet enhanced performance gloss finish designed to both complement the effect of the decor and provide improved abrasion resistance when compared to standard gloss finishes. All gloss surface finishes will scratch and will also show scratches more easily. Additional care should be taken accordingly in both installation and use.



Crystal Stone

CT

CT is a surface texture especially suitable for stone reproduction decors. Whilst offering both the feel and optical effect of a natural stone surface, the product retains the usual high performance characteristics of a Duropal worktop.



24-HOUR SERVICE

Samples available round the clock

Phone 01625 660 410
Sample Line 01625 660 411
Fax 01625 617 301

Remember to use our 24-hour A5 sample service

Only original samples can give a realistic impression of colours, designs and surface finishes.

It is recommended that you ask to see actual samples prior to making your final selection.

WWW.DUROPAL.CO.UK

Your Duropal supplier

PFLEIDERER INDUSTRIE LIMITED

Oakfield House
Springwood Way
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